



# IPC-3 AND IPC-5 POWER SUPPLIES

VERSION 2.05 MAY 2, 2022

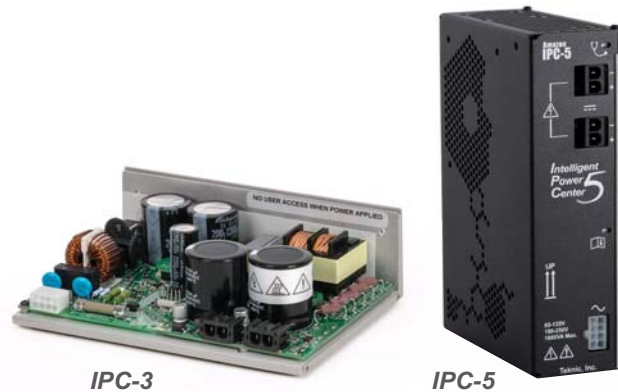
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## INTRODUCTION

Amazon IPC-3 and IPC-5 power supplies deliver stiff, responsive 75 VDC power to Teknic's Eclipse, Meridian, and ClearPath servo systems. These DSP-based supplies feature tight power regulation and high peak output to support high performance motion control. With a small footprint and attractive pricing, the IPC saves on space, weight, and machine cost as well.



*Amazon IPC-3 and IPC-5 Power Supplies*

## FEATURES

- 75 VDC output with tight regulation, even with large peak loads.
- Dual AC input voltage ranges: 95-125VAC; 190-250VAC.
- High peak output relative to continuous output rating (2.5x), optimized for servo drive peak demand requirements.
- Rapid output bus discharge upon AC power removal.
- Built-in, automatic regenerated power management.
- Large output capacitance for reduced ripple and increased efficiency.
- Fan mounting holes provided for increased continuous power (IPC-5 only).
- IPC-5 is fully enclosed; IPC-3 is open frame.
- Three year warranty.

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**SYMBOLS USED IN THIS DOCUMENT****Warning**

Identifies information about practices or circumstances that can lead to equipment damage, personal injury, or loss of life.

**Hazardous voltage**

Contact may cause electric shock, burn, or electrocution.

**Hot surface**

Identifies presence of a burn hazard.

**Protective earth terminal**

Indicates points that must be connected to a reliable earth system for safety compliance. Protective earth connections should never be omitted.



**Earth ground terminal**



**Frame or chassis terminal**



**Direct Current (DC)**



**Alternating Current (AC)**

# SAFETY INFORMATION

**IMPORTANT:** Read this section before attempting to install, apply power to, or operate an IPC power supply. Failure to understand and follow the information presented in this document could result in property damage, bodily injury, and/or death.

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## PRECAUTIONARY STATEMENT

Always follow appropriate safety precautions when installing and using any power supply. Equipment should be designed and utilized to prevent personnel from coming into contact with moving parts and electrical contacts that could potentially cause injury or death. Read all cautions, warnings and notes before attempting to operate or service power supplies and motion control devices. Follow all applicable codes and standards when using this equipment. Failure to apply this equipment as described may impair or neutralize protections built into the product.

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## GENERAL DISCLAIMER

The User is responsible for determining the suitability of this product for their application. The User must ensure that Teknic's products are installed and utilized in accordance with all local, state, federal and private governing bodies and meet all applicable health and safety standards.

Teknic has made all reasonable efforts to accurately present the information in the published documentation and shall not be responsible for any incorrect information which may result from unintentional oversights.

Due to continuous product improvements, the product specifications as stated in the documentation are subject to change at any time and without notice. The User is responsible for consulting a representative of Teknic for detailed information and to determine any changes of information in the published documentation.

Should Teknic's products be used in an application that is safety critical, the User must provide appropriate safety testing of the products, adequate safety devices, guarding, warning notices and machine-specific training to protect the operator from injury.

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## IPC-3 SPECIAL SAFETY NOTE

Unlike the IPC-5, the IPC-3 is an open frame power supply. As such, there are user-accessible, hazardous voltage points present on the device.

**Improper handling of this device while powered by AC mains may result in electrical shock, burns, or death.**

Users of this device, and any equipment or system that incorporates this device, must be protected from exposure to electrical shock through the installation of appropriate shields, access guards, interlocks, warning signs and user manuals that include safe handling practices for open frame power supplies.

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*IPC-3 Power Supply*

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## GENERAL SAFETY INSTRUCTIONS

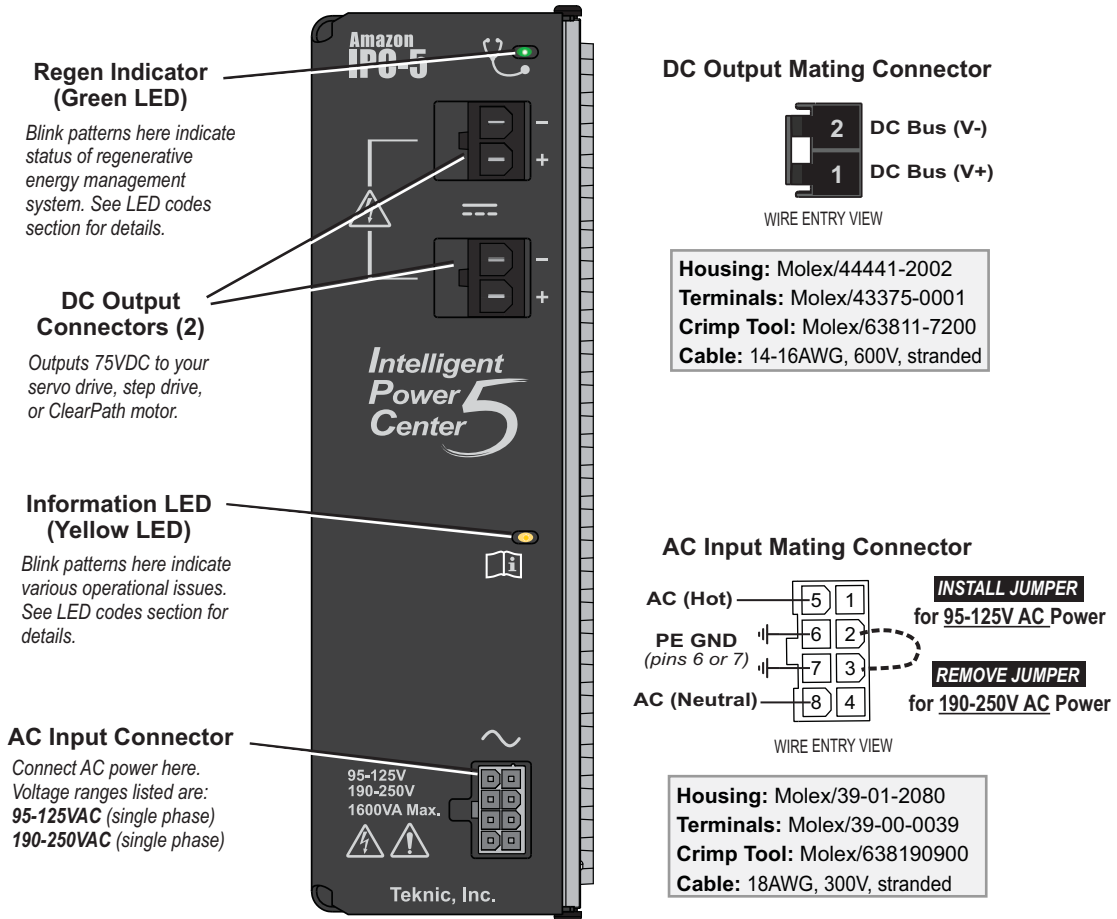
- Read these instructions.
- Keep these instructions.
- Heed all warnings.
- Do not use this apparatus near water.
- Clean apparatus with a clean, dry cloth.
- Do not block any ventilation openings. Install in accordance with manufacturer's instructions.
- Do not install near a heat source.
- If sheet metal cover is damaged, immediately disconnect apparatus from the mains supply, remove from service, and return to Teknic for repair.
- Protect the AC line cord and plug from being walked on or pinched, particularly at plugs, convenience receptacles, and at the point where the line cord exits the apparatus.
- The AC line cord shall be strain relieved at the power supply side to prevent cable damage or breakage over time due to repeated flexing.

- Only use attachments and accessories specified by Teknic.
- There are no user serviceable parts on the IPC3 or IPC-5. Refer all servicing to qualified service personnel.
- Any equipment or system that incorporates this device shall have a power disconnection switch or mechanism to ensure that unplugging the AC line cord is not the sole means of disconnecting AC mains power to the device and downstream equipment.
- This apparatus shall be connected to a mains socket outlet with a protective earthing connection.
- To reduce the risk of fire or electric shock, do not expose this apparatus to rain or moisture. Apparatus shall not be exposed to dripping or splashing and no objects filled with liquids, shall be placed on the apparatus.



# PARTS OF AN IPC-3 / IPC-5

## PARTS, MATING CONNECTORS, AND PINOUTS

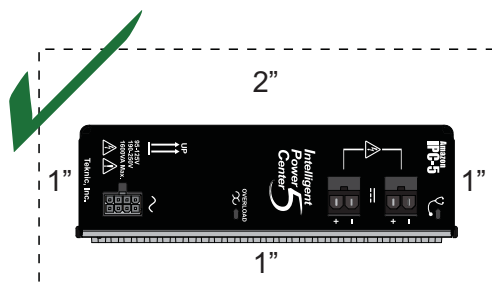
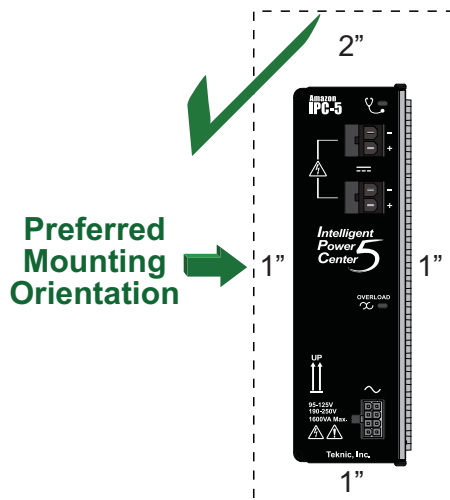


IPC-5 shown (Note: IPC-3 has the same features but no cover).

# IPC USE INSTRUCTIONS

## MOUNTING ORIENTATION

- Mount IPC in one of the orientations shown below. The vertical orientation shown below supports best convection cooling.
- Allow a minimum 2" clearance above IPC. Allow at least 1" clearance at sides and bottom.
- Do not mount IPC above a heat source such as a spindle drive or heating element.
- Do not mount IPC in an unventilated enclosure or where the ambient air temperature will exceed 40°C.
- See Mechanical Appendix for complete mounting dimensions.



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## HOW TO CONNECT IPC TO A LOAD

- Remove AC power from supply.
- Connect DC power cable from supply to the load (typically a servo drive or ClearPath motor).
- Apply AC power to supply. Use minimum 18AWG for AC input wiring to the power supply.

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## HOW TO DISCONNECT IPC FROM A LOAD

- Remove AC power from supply.
- Disconnect DC power cable from the load.

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## ADDITIONAL USE NOTES

- IPC-3/5 supplies are not designed to operate in series or parallel configurations. Do not wire these power supplies together in any configuration.
- Always use the recommended wire gauge (or larger) for all cables connected to an IPC power supply.

# CABLES

## IPC-3 & IPC-5 ACCESSORY CABLES

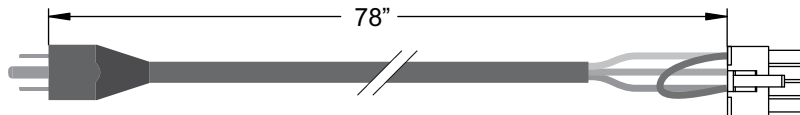
The accessory cables listed below are available at [teknico.com](http://teknico.com). Links are provided below.

[IPC35-CABLE110](#)

[PC-SBR-72](#)

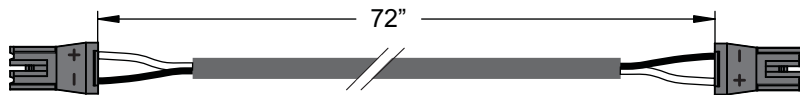
[CPM-CABLE-PWR-MS120](#)

### Teknic Part # IPC35-CABLE110



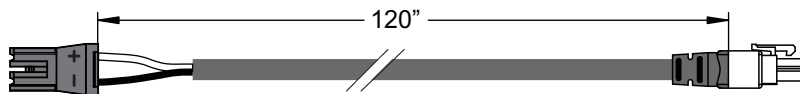
**Description:** AC line cord (110V) for Amazon IPC-3 and IPC-5 power supplies. Includes NEMA 5-15P to Minifit 8 pin connector, 78" in length (nominal).

### Teknic Part # PC-SBR-72



**Description:** Power cable, Sabre to Sabre. From IPC to Eclipse or Meridian 4xx/5xx series drives. 72" in length (nominal).

### Teknic Part # CPM-CABLE-PWR-MS120



**Description:** Power cable, Sabre to Molex Minifit Jr. 4-position plug. From IPC to ClearPath Motor. 120" in length (nominal).

## APPENDIX A: LED CODES



Regen Indicator <b>GREEN</b>	IPC State	Description	LED Blink Frequency & Duty Cycle
<b>Rapid Blink</b> (16 blinks/second)	On (normal)	<b>No action required.</b> The power supply is working properly. No significant regen detected.	16 Hz. duty cycle = 50%
<b>Intermittent</b> - LED turns on solid but returns to rapid blink.	Regenerated energy was detected.	<b>No action required.</b> The power supply is working properly. LED turns on solid when DC bus voltage rises above nominal while staying below the Regen Control Threshold.	Intermittently on solid
<b>Blink</b> - 3 blinks per second	Regen control circuit was activated.	<b>No action required.</b> The power supply is working properly. This latching signal indicates that the bus voltage has gone over the Regen Control Threshold and activated the internal regen control circuit. <b>Note: This blink code will persist until AC power is cycled.</b>	3 Hz. duty cycle = 50%
<b>Strobe</b> - One short blink every two seconds	Regen capacity was exceeded.	<b>Action required.</b> This latching signal indicates that the power supply's ability to absorb regenerated energy was exceeded at least once since AC power was applied. When this occurs, the regen control circuit is automatically disabled as a protective measure, <i>but the DC output is still on.</i> Solution: Upgrade to higher regen capacity supply. <b>Note: This blink code will persist until AC power is cycled.</b>	0.5 Hz. duty cycle = 2.5%



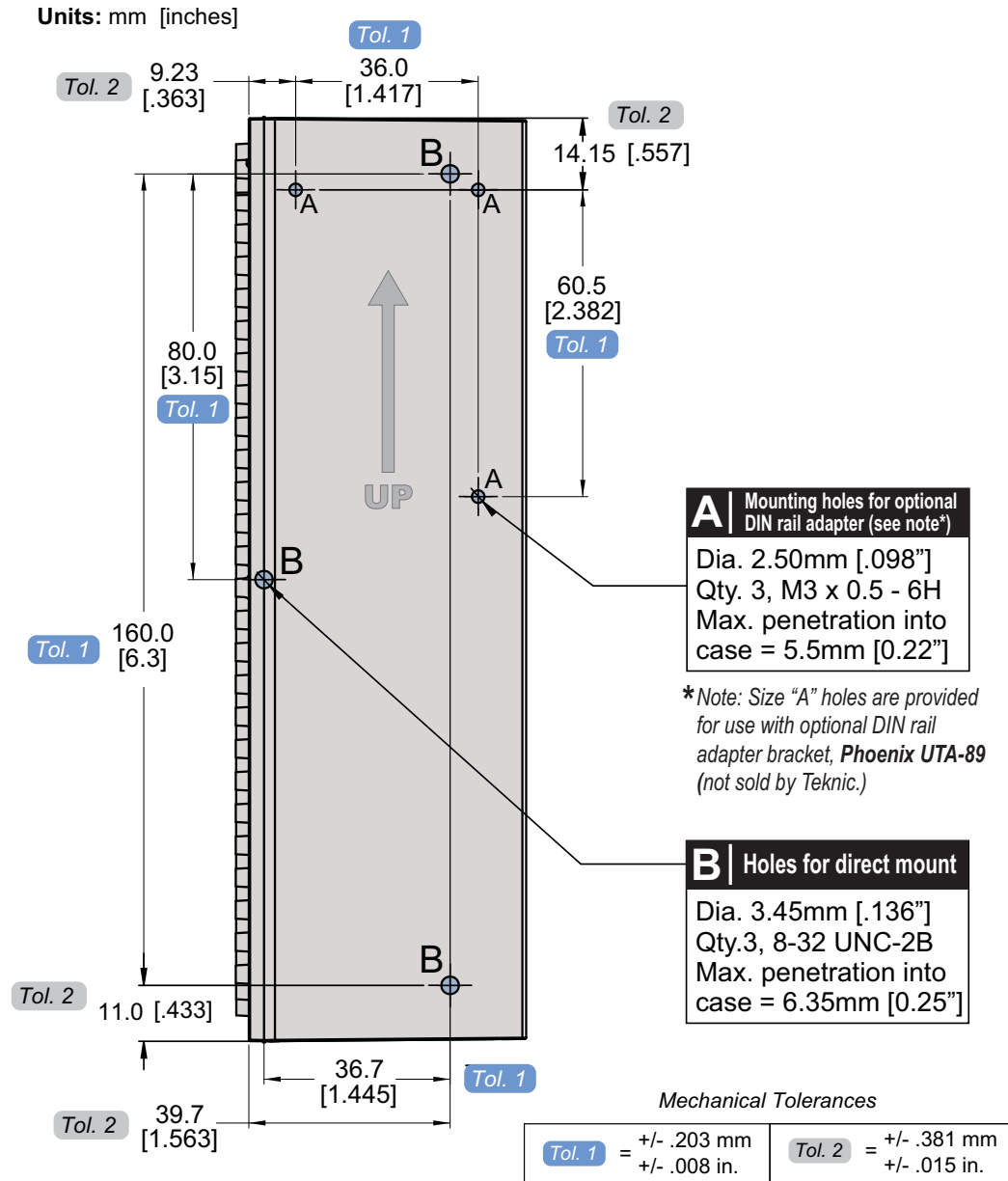
Information LED <b>YELLOW</b>	IPC State	Description	LED Blink Frequency & Duty Cycle
<b>Momentarily on</b>	Mode transition	<b>No action required.</b> The power supply is working properly. The LED will pulse on momentarily when the internal regulator changes operating modes. This may be accompanied by an audible "click" of the internal relay.	N/A
<b>LED blinks intermittently during operation</b>	Temporary overload occurred	A transient voltage event occurred (but was below the IPC's shutdown threshold). Action may be required to prevent future shutdowns.	N/A
<b>LED on solid</b>	Shutdown	A critical voltage or temperature overload occurred, or a short was detected at DC output. IPC is in protective shutdown state. Remove AC power until LED turns off completely (2-5 minutes). Remove short if applicable. Reapply AC power.	On Solid

## APPENDIX B: SPECIFICATIONS

<b>Power</b>	<b>IPC-3</b>	<b>IPC-5</b>
Input Voltage (230 VAC nominal range)	190-250VAC, single phase	
Input Voltage (115 VAC nominal range)	108 -125VAC (start under load at ambient temps 0-15°C)	
	95-125VAC (load independent at ambient temps 15-40°C)	
Input Frequency Range	50-60Hz	
Nominal Output Voltage	75VDC $\pm$ 0.5V	
Continuous RMS Power Output at 115VAC or 230VAC in; convection cooled.	225W RMS 0-40°C ambient	350W RMS 0-40°C ambient
Continuous RMS Power Output at 115VAC or 230VAC in; fan cooled.	N/A	500W RMS 0-40°C ambient
Peak Power Capability at 115VAC or 230VAC in	900W for 3 sec. (single pulse load at 40°C)	
Peak In-rush Current	< 65A	
Regenerated Energy / Power Absorption	12.7 joules / 13.3 watts RMS at 40°C	19.1 joules / 20 watts RMS at 40°C
Capacitive Energy Storage	53 joules at 75VDC	
Allowable (user added) output capacitance	10,000 uF maximum	
Input Leakage Current	< 500uA @ 250VAC/60Hz	
Ripple	< 500mV P-P, zero to full load	
Min. equivalent startup load	16 ohms @ AC input 105/210V min.	
Output Resistance	~300 milliohms	
<b>Physical</b>		
Weight	2.11 lbs.	2.25 lbs.
Dimensions	181mm x 132mm x 57.3mm	183mm x 132mm x 57.3mm
Finger Safe	No. User must be protected from shock hazard.	Yes
Enclosure	None	Perforated, epoxy coated aluminum
<b>Operating Environment</b>		
Temperature Range	0-40°C	
Humidity	10% - 90% (non-condensing)	
Pollution Level	2	
Acoustic Noise @ 1 distance = meter	<50 dBA (variable, dependent on load and AC line)	
<b>Certifications/Compliance</b>		
Safety	UL-508C, EN61010	
RF Emissions	Meets EN55011/22 Class A requirements when used with AC line filter part number: EPCOS B84112G0000B110.	
RoHS	Compliant	
<b>Protective Features</b>		
Over-Voltage Protection	Halts power delivery until voltage returns to specified output voltage	
Over-Current Protection	Hiccup mode with auto-recovery	
Output Short-Circuit Protection	Hiccup mode with auto-recovery	
Thermal Overload	Halts power delivery until power removal/reapplication	
Output bus dump load control	During Regeneration: Initiated at 92VDC, off at 88VDC; At power-off: Initiated within 200mS of AC power removal, off when output is below ~12VDC.	

# APPENDIX C: MECHANICAL REFERENCE

## MOUNTING DIMENSIONS (IPC-3 AND IPC-5)

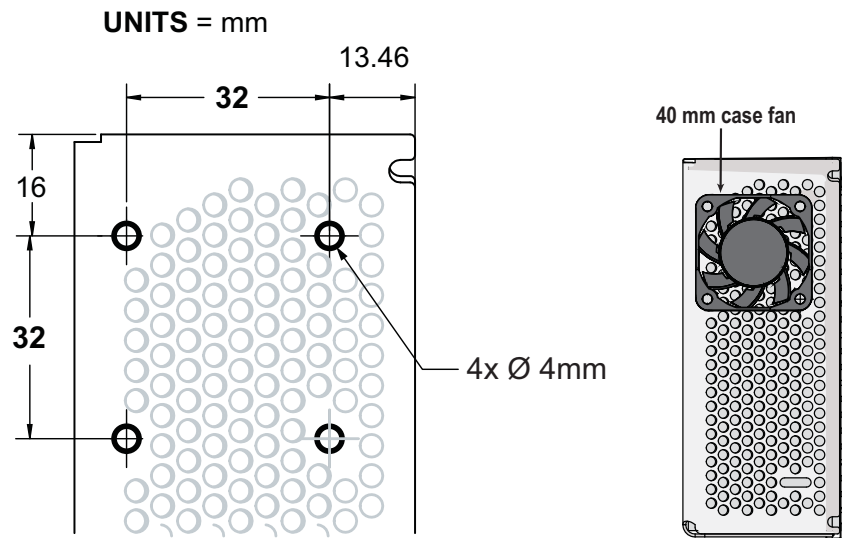


## MOUNTING A THIRD-PARTY FAN (IPC-5 ONLY)

The IPC-5 can be equipped with a standard 40 mm or 80 mm case fan, to achieve up to 40% more continuous output power.

- Case fans (also called muffin fans) can be found at online electronics suppliers such as Digikey and Mouser.
- Use non-conductive hardware to secure fan to case, such as plastic or rubber screws, rubber fan “push pins” or similar by manufacturers such as Nexus and Lamptron.
- Select an “open corner” (open frame) fan for easier mounting.
- Select a fan with a CFM rating of 15 or greater.
- Install fan such that air is drawn air out of the case. Do not install fan to blow air into the case.
- Fans require an external power source, typically 12-24VDC.

### TOP MOUNT FAN (40MM X 40MM)

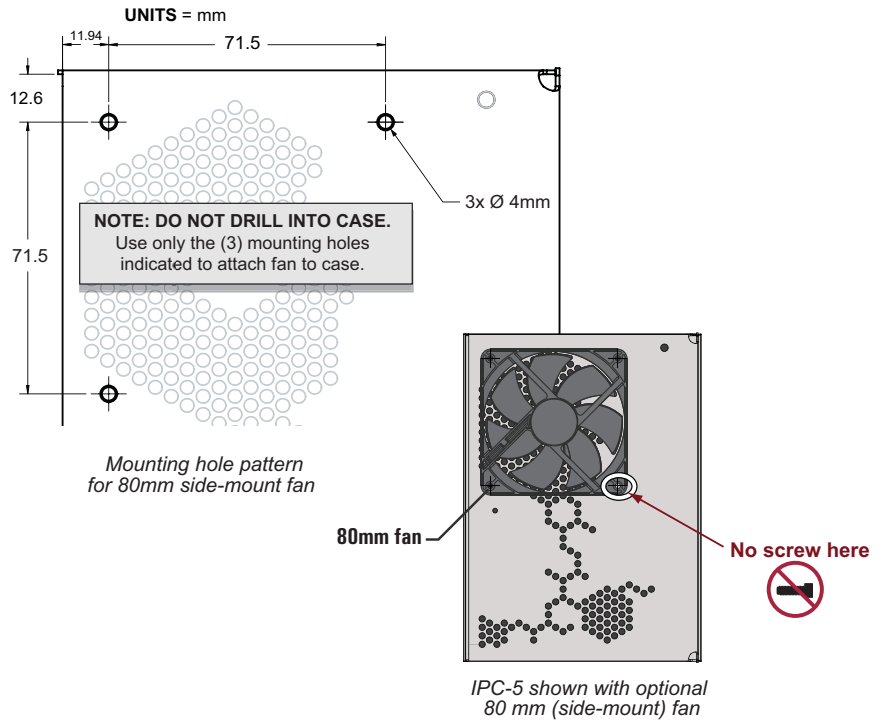


*Mounting hole pattern  
for 40 mm top-mount fan*

### ***Top mounted IPC-5 case fan***



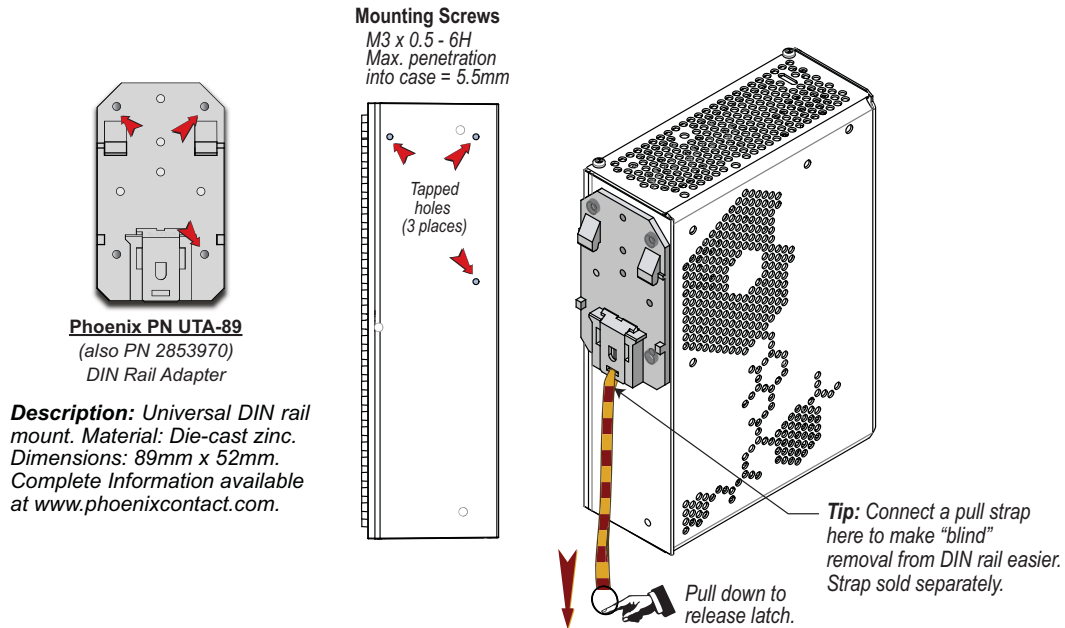
### SIDE MOUNT FAN (80MM X 80MM)



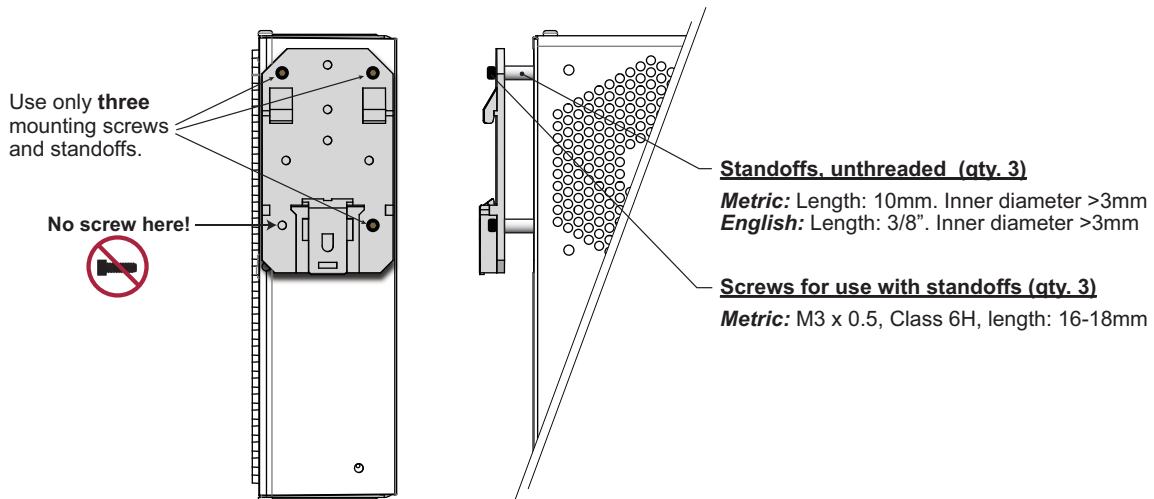
**Side mounted 80mm IPC-5 case fan**

### DIN RAIL ADAPTER (OPTIONAL, THIRD-PARTY)

The IPC-3 and IPC-5 casting comes with tapped holes specifically for use with the DIN rail adapter shown below: Phoenix Contact PN: UTA-89, (also listed as PN: 2853970). **Note: This adapter is not sold by Teknic.**



**Clearance Note:** If your DIN rail is screwed directly to a solid wall or cabinet, you may need to install standoffs to provide clearance for mounting and removing the unit. See illustration below.



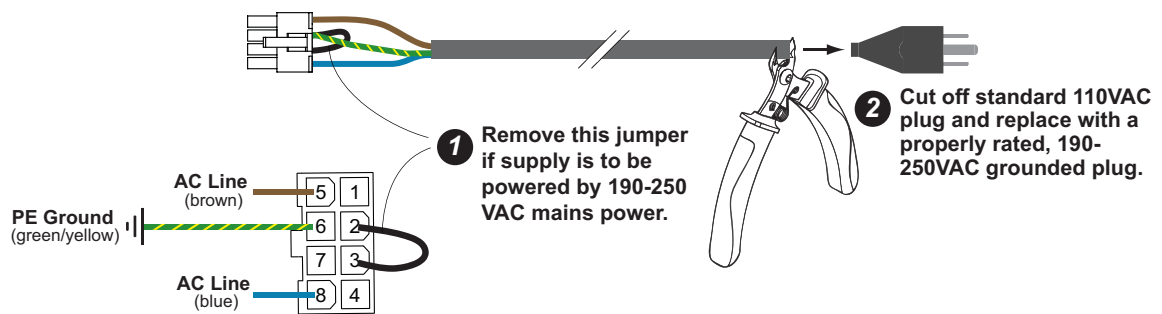
# APPENDIX D: MISCELLANEOUS TOPICS

## HOW TO MODIFY AC LINE CORD FOR USE WITH 220VAC

Read this section if you plan to power your IPC-3 or IPC-5 using 220VAC nominal power and you have a Teknic AC cable, part number IPC35-CABLE110. This cable ships configured for use with single-phase 110 VAC.

**MODIFY THIS CABLE ONLY IF YOU NEED TO USE 220 VAC POWER.**

**DO NOT MODIFY THIS CABLE If you intend to use it with 110 VAC power.**

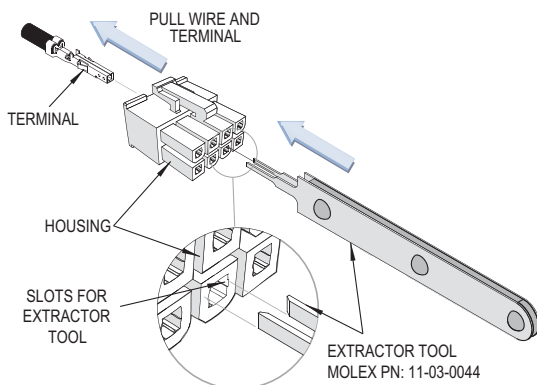


### How to remove or cut jumper wire (for use with 190-250 VAC only)

**NOTE:** Disconnect cable from AC before attempting to modify.

#### Preferred Method

Remove terminals with Molex extraction tool.

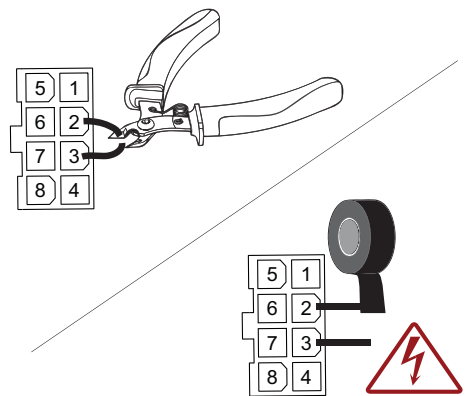


**OR**

#### Alternative Method

Cut wire and insulate with heatshrink or tape.

**Note:** Exposed leads are a shock hazard.



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## CIRCUIT BREAKER FOR AC INPUT TO THE IPC-3/IPC-5

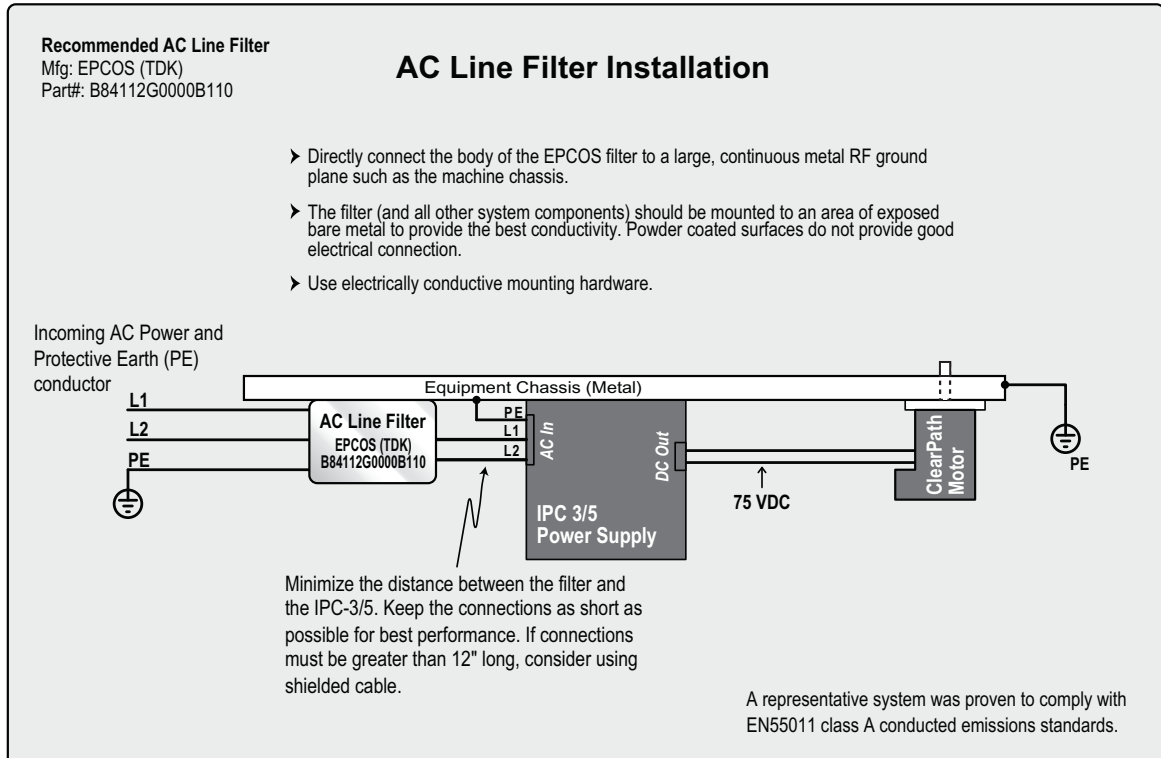
An AC circuit breaker is not required to protect your IPC-3/IPC-5 power supply from AC input overload. The AC input of every IPC-3/IPC-5 is protected by an internal fuse.

Please consult the regulations governing your machinery to determine if an upstream circuit breaker is required to protect the AC wiring you have installed to supply power to the IPC-3/IPC-5. If an upstream AC circuit breaker is required, the size of such a breaker would be dictated by the wire gauge used to carry AC power to the supply. **Note: Use minimum 18AWG wiring for AC input to your IPC-3/IPC-5.**

## INSTALLING AN AC LINE FILTER FOR CE EMISSIONS COMPLIANCE

This is an optional installation step. ClearPath conducted and radiated emissions—even with no additional filtering—are unlikely to disturb other equipment, therefore a line filter is not required for most installations.

However, for users seeking CE certification for their machine, Teknic recommends the line filter shown below: EPCOS (TDK) part# B84112G0000B110.



**Teknic, Incorporated**  
115 Victor Heights Pkwy  
Victor, NY 14564

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